



Installation and Warranty Registration

ENGINE IS NOT SHIPPED WITH ENGINE OIL! This engine requires SAE 15W-40 CJ-4 or higher classifications.

Incorrect engine oil can result in premature engine failure.

ATTENTION: All warranty work must be approved by River City Truck Parts Inc (Herein after "RCTP") and Caubled Up Services (CUS) prior to any maintenance being done to supplied engine assembly

Pre-Installation Check List Initial

- Determine why the original engine failure occurred and make appropriate repairs
- Install new thermostat and gasket
- Remove all "cap-plugs" and orifice covers
- Replace hoses, clamps and belts
- Replace water pump
- Exchange attached accessory items to ensure proper fit
- Disable fuel/ignition before attempting to start engine. This will allow the oil to prime as indicated by the OEM
- Install new engine oil, fuel filters, coolant and coolant filters
- Ensure the cooling system is flushed and functioning properly and charge air system
- Used OEM guidelines for installation of all accessory components
- Ensure that the fuel system is properly installed and free of debris
- Please read the included "Break In" procedure supplied by one of our vendors.

Common Causes of Failures Initial

- Failure to surface flywheel
- Failure to buff transmission bellhousing bolting surface
- Failure to replace thermostat
- Failure to properly install accessory components correctly

Core Return Criteria Initial

- Completely drain all oil and fluids
- Recap “cap-plugs” from replacement engine and install on core to avoid spills
- Exchange must be assembled as a unit and placed on same shipping skid as delivered. Full Core Charge Will NOT be refunded if not received back in supplied engine stand. **Full Core refund is dependent** on engine being returned in original stand.
- Engine must rotate 360 degrees and have all components in correct locations to ensure full core credit

River City Truck Parts Inc. Responsibilities Initial

“RCTP” will pay for all parts to repair the engine as a result of a warrantable failure.

If labor is agreed upon to be paid by “RCTP”, All labor costs will be paid in accordance with published standard repair time guidelines.

“RCTP” warranty coverage is for 12 Months/365 days beginning from the Certified installation date.

Owner Responsibilities Initial

Owner is responsible for the operation and maintenance of the engine as specified in the applicable operation and maintenance manuals.

Prior to the expiration of the applicable warranty, owner must give notice of any warrantable failure to a distributor or authorized dealer or other repair location approved by “RCTP” and deliver the engine to such facility for repair.

Owner is responsible for communication expenses, meals, towing, lodging, travel and incidental costs incurred by owner or employees of owner as a result of a warrantable failure.

Owner is responsible for “downtime” expenses, cargo damage and all business costs and losses resulting from a warrantable failure.

Limitations Initial

“RCTP” is not responsible for failures resulting from owner or operator abuse or neglect, such as:

- Overfueling
- Overspeeding
- Lack of maintenance of lubricating, cooling or air intake systems
- Improper storage, starting, warm-up, run-in or shut-down practices
- Excessive progressive damage
- NON Pre-Approved ECM file calibrations may void all warranties.

“RCTP” is not responsible for failures caused by incorrect fuel or dirt, water or other contaminants in the fuel.

Unless supplied with the engine, starter, generator, alternator, flywheel, flywheel housing, ring gear, fan hub, Fuel System components, Turbo, and other similar items are NOT covered by this warranty.

Before a claim for excessive oil consumption will be considered, owner must submit adequate documentation to show that consumption exceeds OEM published standards and that lubrication oils that meet OEM specifications have been used.

“RCTP” is not responsible for failures resulting from improper repair or the use of parts not approved by “RCTP”.

Warranty registration must be turned in no later than 5 days after engine is received at installers location. A copy of the installation invoice must be provided once the engine is installed.

Contact prior to any work or diagnosis on RCTP/CUS supplied warranty parts.

**Caubled Up Services – Evan or Robbie
4432-A Poplar Level Rd.
Louisville, KY 40213
502-384-7684**

Warranty Registration Form

Please be sure to initial each section above, agreeing that you have read and understand the information provided

Owner/Purchaser: _____

Email: _____

Engine Install Date: _____

VIN#: _____

Installer: _____

Original Invoice Date: _____

RCTP Acceptance: _____

Warranty Start Date: _____

Installer Invoice Received? **Yes / No**

If so, date received: _____

Customer Signature: _____